

PHONE CASES AND IPAD COVERS

Mirror image. (To achieve photo-realistic colour and sharpness we recommend colour correction in your photo editing software. You may have to increase saturation and contrast levels by **25-30%**)

Remove clear film from printable side of the metal insert.

Place insert face down on top of your image transfer.

Secure with heat resistant tape and cover with silicon sheet.

Press for 55 second at 190°C medium to high pressure.

Remove white coating from adhesive side of the iPhone case / iPad cover and carefully stick printed insert into place.

WOODEN PRODUCTS

PLACEMATS, SERVINGMATS, COASTERS, CLOCKS, JIGSAWS, WINE BOXES, PHOTO PANELS, KEY RINGS,

Mirror image. Place wooden product on press, printable side up.

Place transfer paper, face down onto the wooden product and cover with Teflon sheet.

Press for approx 55 seconds at 195°C light to medium pressure.

Remove transfer paper smoothly (should lift off easily).

NB: some products have a protective film on the printable area, please check before printing.

HIGH GLOSS ALUMINIUM PHOTO PANELS

Set the press to **185°C (365°F)** and **90 seconds**

Place a Teflon sheet on the base of the press, place the aluminium photo panel on the base of the press (**White side face up**)

Place your **Mirror Imaged** transfer on top of the metal panel (**face down**) and attach with heat tape. Cover all with Teflon sheet to protect your heat element

Close press and leave **90 seconds**

Once time is up, open press and remove transfer sheet immediately.

Remove transfer from your photo panel and attach the easel or duo blocks with adhesive strips supplied

NB: These panels have a protective film on the printable area, please check before printing.

GLASS CLOCKS, GLASS COASTERS & GLASS CHOPPING BOARDS

Do Not Mirror Image. Place silicon or teflon sheet on base of press.

Place imaged transfer paper face up on base of press,

Place glassware white side, facing down on to transfer sheet.

Cover with silicon or teflon sheet for added protection.

Press for 4 minutes at 200°C Light/Medium pressure

GLASS PHOTO FRAMES

Follow instructions above, but **press for 3 to 4 minutes at 200°C light pressure**

(NB: This may vary depending on your heat press)

Cover with Teflon sheet then cover all with heat pad/baking pad

Remove from press and leave to cool coated side up to avoid damage.

IMPORTANT NOTE

After pressing, these items will be very hot to touch, be very careful when handling.

These instructions are guidelines only. If you need further advice on using any of our products, please contact us at:-

Merlin Transfers Ltd. Tel: 01702 600200 or email: sales@merlintransfers.com

GUIDE TO PRINTING MUGS USING OUR MUG PRESSES

11oz – (WHITE, COLOURED, COLOUR CHANGE, FOOTBALL, HEART HANDLE, MONEY BANKS)

Suggested Print (Template)Size – 80 x 200mm (Top to bottom printing achievable -110 x 200mm)

Low Temp 230°F High Temp 330°F Transfer time 100

BONE CHINA 10oz - Suggested Print (Template)Size – 70 x 180mm

Low Temp 230°F High Temp 330°F Transfer time 55

ALUMINIUM TRAVEL MUG - Suggested Print (Template)Size – 75 x 200mm

Low Temp 280°F High Temp 300°F Transfer time 40

To set up your mug press please refer to separate instruction sheet provided with your press

TEXTILES

BAGS, CUSHION COVERS, MOUSE MATS, T SHIRT'S, BABY ONESIE'S, BABY BIBS,
TEDDY TEES, APRONS, IPAD SLEEVES, NEOPRENE SLEEVE, FAUX LEATHER CASES, PURSES.

Mirror image. Tape transfer to fabric using heat resistant tape to prevent smudging.

Press for 55 seconds at 195°C medium pressure

SHOULDER BAGS- Remove flap from bag, and place on heat press white side up
Pre press flap for 2 seconds, Place imaged transfer sheet face down onto flap then press.

NB: For Shoulder Bags & Make up Bags, & similar products use a foam pad or folded material
Where necessary to build up base of press to avoid lines.

SEQUIN CUSHION COVERS- Ensure white sequins are all facing the same way,
Use heat tape to attach the transfer to cushion, this will help prevent smudging.

****CHEVRON/TRIANGLE PENNANTS-** press for 25 seconds at 195°C medium pressure**

SEQUIN PATCHES

Mirror image. Position the sequin patch in your desired place, press for 3 seconds at 195°C
To secure position, let cool and brush sequins up to ensure all white sequins are facing the same way.

Position transfer over sequin and secure with heat tape to prevent smudging.

Press for 55 seconds at 195°C medium pressure

N.B. White sequins and white backing material can be printed on.

SLATE

Mirror image. Place silicon or Teflon sheet on base of press.

NB: Warm up slate under press for 1 minute (do not press down)

Secure transfer paper in place around the slate using heat tape.

Place slate on the bottom of the press with the transfer on top (image face down)

Cover with Teflon sheet, and then cover slate, transfer and Teflon sheet with the Red heat pad.

Remove transfer from the slate immediately.

N.B. Slate will be very hot, please be very careful while handling.

Press for 9 minutes (540 seconds) at 195°C medium pressure

IMPORTANT NOTE

After pressing, these items will be very hot to touch, be very careful when handling.

These instructions are guidelines only.

If you need further advice on using any of our products, please contact us at:-
Merlin Transfers Ltd. Tel: 01702 600200 or email: sales@merlintransfers.com

TIME & TEMPERATURE GUIDE

Dye Sublimation

DOMES (TROPHY CENTRES) & KEYRINGS

Domes: Mirror image, Place Teflon sheet on base of press
Place Dome (domed side up) on press. Cover with transfer sheet, image side down.
Press for 55 seconds at **195°C**

Keyrings: **NB:** There is a glossy side and a grained effect side, both sides are printable.
Mirror image, Place Teflon sheet on base of press
Cover with transfer sheet, image side down.
Press 1st (glossy) side for 55 seconds at **195°C**
Allow to cool
Press 2nd (grained) side for 240 seconds at **195°C**
Once cold the product is very durable

DYE SUB OVEN PRODUCTS

DOG BOWLS, MONEY BANKS, LATTE MUG, 11 OZ MUGS, 20OZ MUGS,
Preheat oven prior to using:
1 Mug – Approx 10 minutes, 4 Mugs – Approx 18 minutes
Mirror image. Secure transfer paper in place using heat tape.
Wrap plain paper around all of printable area on top of your transfer to avoid smudging
Carefully secure the appropriate oven wrap around product.
Place in Dye Sub oven for approx 10 minutes at **200°C**

FRIDGE MAGNETS & CHRISTMAS DECORATIONS

Mirror image. Place heat pad on base of press.
Place printed transfer sheet on pad, image side up.
Lay ceramic onto imaged transfer paper. Cover with plain white paper / Teflon sheet.

Press for 4minutes at 200°C light pressure

SUBLIMATION - WHITE GLITTER FLEX

Mirror image: Use the 'Print & Cut' tool on your digital cutter software to first print your sublimation image with registration marks.
Cut around your sublimation transfer using your digital cutter.
Cut out your white glitter flex using the same cut file.
Set your press to **195°C**, tack down the white glitter flex to your material for **2-3 seconds**.
Remove clear heat proof carrier sheet from surface of glitter flex.
Cover your white glitter flex with your sublimation transfer.
Press for **45 seconds** at **195°C**, remove transfer immediately.

IMPORTANT NOTE

After pressing, these items will be very hot to touch, be very careful when handling.
These instructions are guidelines only.
If you need further advice on using any of our products, please contact us at:-
Merlin Transfers Ltd. Tel: 01702 600200 or email: sales@merlintransfers.com