

MERLIN – NOVA PREMIUM

Cotton / Cotton & Polyester Mix	160 °C	15 seconds	Medium Pressure
Polyester & Acrylic Mix	160 °C	15 seconds	Medium Pressure
Polyester (Printed with Dye Sub Ink)	160°C	15 seconds	Medium Pressure

NB: After pressing, remove backing while **HOT**. Washable up to 60°C. Suitable for dry cleaning.

MERLIN – NOVA LOW TEMP / 3 SECOND

Cotton / Cotton & Polyester Mix	165°C	3 seconds (Press again for 3 Sec)	Medium Pressure
Cotton/Polyester/Acrylic Mix	135°C	8 seconds (Press again for 3 Sec)	Medium Pressure

NB: After pressing, remove backing while **HOT**. Washable up to 60°C. Suitable for dry cleaning.

MERLIN – METALLICS & HOLOGRAPHICS *

Cotton / Cotton & Polyester Mix	160 °C	17 seconds	Medium Pressure
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NB: After pressing, remove backing while **COLD**. Washable up to 40°C. Do Not Dry Clean.

MERLIN - METALLICS * ROSE GOLD

Cotton / Cotton & Polyester Mix	150 °C	15 seconds	Medium Pressure
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NB: After pressing, remove backing while **WARM**. Washable up to 40°C on a delicate wash.

MERLIN – ANIMAL PRINTS

Cotton / Cotton & Polyester Mix	160 °C	17 seconds	Medium Pressure
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NB: After pressing, remove backing while **COLD**. Washable up to 40°C. Do Not Dry Clean.

MERLIN - NEONS

Cotton / Cotton & Polyester Mix	160°C	15 seconds	Medium / High Pressure
Polyester & Acrylic Mix	160°C	15 seconds	Medium Pressure

NB: After pressing, remove backing while **WARM**. Washable up to 60°C. Suitable for Dry Cleaning.

MERLIN - GLITTERS

Cotton / Cotton & Polyester Mix	160-165°C	15 seconds	Medium Pressure
Polyester & Acrylic Mix	160-165°C	15 seconds	Medium Pressure

NB: After pressing, remove backing while **WARM**. Washable up to 40°C on a delicate wash.

MERLIN – GOLD METALLIC FOIL

Cotton / Cotton & Polyester Mix	140°C - 150°C	8 - 12 seconds	Medium Pressure
Polyester & Acrylic Mix	140°C - 150°C	8 - 12 seconds	Medium Pressure

NB: After pressing, remove backing while **WARM**. Washable up to 40°C inside out, Do Not Dry Clean.

NB: These settings are suggestions and it is always advisable to conduct your own testing to assess suitability.

MERLIN – SUBLI-BLOCK

Cotton / Cotton & Polyester Mix	140°C	10 Seconds	Medium / High Pressure
Polyester & Acrylic Mix	140°C	10 Seconds	Medium / High Pressure

NB: After pressing, remove backing while **WARM**. Washable up to 40°C.

MERLIN – REFLECTIVE

Cotton / Cotton & Polyester Mix	160°C	15 Seconds	Medium Pressure
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NB: After pressing, remove backing while **HOT**. Re-press for 3 Secs. Washable up to 40°C on delicate wash.

MERLIN – GLOW IN THE DARK

Cotton / Cotton & Polyester Mix	150°C	15 Seconds	Medium Pressure
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NB: After pressing, remove backing while **WARM**. Washable up to 40°C on a delicate wash.

MERLIN – NYLON

Nylon	150°C	1 st press, 4 Seconds <small>(Remove protective film warm)</small> 2 nd press, 10 Seconds	Medium Pressure
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NB: After pressing, remove backing while **WARM**. Washable inside out, up to 40°C

MERLIN – SPARKLES & MIRROR

Cotton / Cotton & Polyester Mix	160°C	15 - 18 seconds	Medium / High pressure
Polyester & Acrylic Mix	160°C	15 - 18 seconds	Medium / High pressure

NB: Cutting pressure high, speed slow. After pressing, remove backing when **COLD**.
Repress for 2 seconds. Washable up to 40°C on a delicate wash.

NB: These settings are suggestions and it is always advisable to conduct your own testing to assess suitability.



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